



INDUSTRIAL FLOORING

▶ Durable workhorse surfaces suited to use in a wide range of demanding industrial plants and process environments.

Industrial Flooring Range





Flowcrete's Industrial Flooring range has been developed to deliver the ultimate in durability and resistance for hard-wearing surfaces that stand the test of time.

Reliable formulations stand up to heavy forklift, pallet truck and pedestrian traffic, whilst boasting impressive resistance levels against aggressive chemicals, cleaning agents and spillages across a number of production areas. For areas subject to extreme temperature change or chemical attack, Flowcrete has developed Flowchem VE.

What's more, Flowcrete's Industrial flooring range offers everything from textured finishes for slip resistance to UV stability to maintain colour vibrancy. Some ranges are even available in an antistatic grade for the protection of sensitive electronic equipment, resulting in a range of flooring solutions perfect for a variety of heavy duty industrial environments.

Flowcrete's range of industrial resin flooring systems are classified by FeRFA resin types. For more information, visit www.ferfa.org.uk

Application Suitability



Manufacturing



Aerospace



Automotive



Electronic



Pharmaceutical



Food and Drink Processing

Industrial Flooring Product Selector







Resistant



Resistant



Resistant



Cure



Finish



Antistatic Properties

FeRFA Type 1 - Light Duty Floor & Wall Seal Coats

Flowseal EPW	✓				\checkmark
Peran WW	\checkmark			\checkmark	✓

FeRFA Type 3 - Medium Duty, High Build Floor Coatings

Flowcoat SK	✓	✓		
Flowcoat SF41	✓			
Flowcoat LXP	✓			

FeRFA Type 5 - Medium to Heavy Duty, Self-smoothing Floor Finishes

Flowfresh SL	✓		✓	✓	
Flowshield SL				\checkmark	
Flowshield LXP	✓	✓			
Flowshield LXP HD				\checkmark	

FeRFA Type 6 - Medium to Heavy Duty, Trowel-applied Resin Flooring

Peran STB	✓				✓	✓
Flowfast Quartz	✓	\checkmark	\checkmark	\checkmark	✓	

FeRFA Type 7 - Heavy Duty, Flowable Flooring

Flourtroch ME			
Flowfresh MF	V	V V	V

FeRFA Type 8 - Very Heavy Duty Resin Flooring

Flowfresh HF	✓	\checkmark	✓	✓	✓	✓
Flowfresh RT	✓	\checkmark	\checkmark	\checkmark	✓	✓
Mondéco Earth					✓	✓
Mondéco TZ	\checkmark		\checkmark	\checkmark	✓	\checkmark



Contains Polygiene®, a silver-ion based antimicrobial agent for superior hygiene.



Demonstrates superior resistances to sustained high temperatures.



Fast track installation and cure times in order to minimise downtime.



ESD grade available to safely dissipate the build-up of electrostatic charge.



Low slip potential in accordance with OSHA and ADA guidelines.



Excellent resistance to acids, alkalis, fats, oils and other substances.



With correct maintenance, offers 10 year life expectancy or greater.





Standard Colours





Beige 326

Goosewing Grey 222



Tile Red 637

Mid Grey

Forest Green

Traffic Blue

The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.



Technical Profile

SLIP RESISTANCE				
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40			
REACTION TO FIRE				
EN 13501-1	B _{FL} - s1			
IMPACT RESISTANCE				
EN ISO 6272	6 Nm			
BOND STRENGTH				
EN 1542	> 3 N/mm²			
WEAR RESISTANCE				
EN ISO 5470-1 Taber Abrader (H22 wheels, 1000 cycles, 1 kg load)	Weight loss <100mg			
CAPILLARY ABSORPTION 8	R PERMEABILITY TO WATER			
EN 1062-3	$0.005 \text{ kg/m}^2 \times \text{h}^{0.5}$			
VAPOUR PERMEABILITY				
ASTM:E96:90	20g / m² / mm / 24hr			
VAPOUR PERMEABILITY				

Flowseal EPW (0.12 mm)

Flowseal EPW provides a coloured, gloss or matte finish at ground level in areas of light traffic.

The seamless floor sealer is vapour permeable, allowing floors in light processing areas, storerooms and garages to breathe.



Seamless hygienic finish



Can be applied to damp substrates



Solvent free and low odour



Temperature resistant up to 70°C



Cost effective solution

FIRE RESISTANCE

EN 13501-1

FIRE SAFETY TO UK BUILDING REGULATIONS 2000

Complies with the requirements for Class 0.

ABRASION RESISTANCE

EN ISO 5470-1

104mg loss

Taber Abrader (H22 wheels, 1000 cycles, 1 kg load)

TEMPERATURE RESISTANCE

Tolerant up to 70°C

VAPOUR PERMEABILITY

ASTM:E96:90

20mg/m²/mm/24hr

SURFACE HARDNESS

Koenig Hardness Test

182 secs.

ADHESION BY PULL-OFF TEST

EN 1542

> 3 N/mm²

Peran WW (0.15 mm)

Applied to both walls and ceilings, Peran WW provides a coloured, gloss finish for light duty areas.

Owing to its seamless application, Peran WW contributes to hygiene in food processing areas and kitchens, whilst enhancing the working environment with a smooth, attractive finish.



Seamless hygienic finish



Can be applied to damp substrates



Solvent free and low odour



Easy application to walls and ceilings



Standard Colours







Ice Blue 413

Polar Green 713

Vanilla Yellow 323







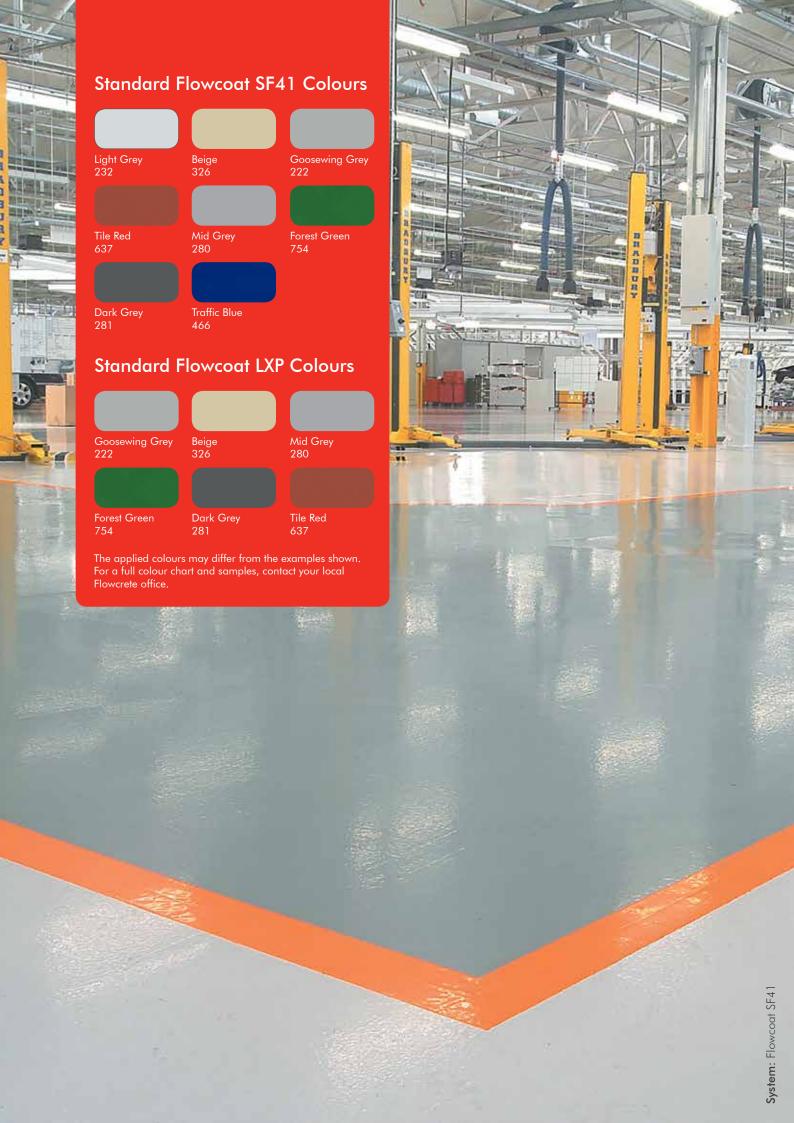
Magnolia 302

Silver Grey 204

White 050

The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.





Flowcoat SF41 (0.35 mm)

A high performance, solvent free, epoxy resin coating that can deliver an anti-slip profile.

Flowcoat SF41 is also hard wearing against sustained vehicle traffic, as well as chemical and abrasion resistant. A SKYDROL Aviation Fluid grade is also available as Flowcoat SK.



Hard wearing and abrasion resistant



Aesthetically attractive with demarcation



Solvent free and low odour



Tailored anti-slip profile

Technical Profile

SLIP RESISTANCE				
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40			
REACTION TO FIRE				
EN 13501-1	B _{FL} - s1			
IMPACT RESISTANCE				
EN ISO 6272	10 Nm			
BOND STRENGTH				
EN 1542	> 2.5 N/mm²			
WEAR RESISTANCE				
EN 13892-5	Abrasion quantity < 1cm²			
CAPILLARY ABSORPTION	& PERMEABILITY TO WATER			
EN 1062-3	0.001 kg/m² × h ^{0.5}			
COMPRESSIVE STRENGTH				
EN 13892-2	>80 N/mm²			

Technical Profile

SLIP RESISTANCE				
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40			
REACTION TO FIRE				
EN 13501-1	B _{FL} - s1			
IMPACT RESISTANCE				
EN ISO 6272	13 Nm			
BOND STRENGTH				
EN 1542	> 2.0 N/mm²			
CAPILLARY ABSORPTION 8	& PERMEABILITY TO WATER			
EN 1062-3	$0.001 \text{ kg/m}^2 \times \text{h}^{0.5}$			
FLEXURAL STRENGTH				
EN 13892-2	>15 N/mm²			
SURFACE HARDNESS				
ASTM D2240	65 (Shore D)			

Flowcoat LXP (0.7 mm)

Flowcoat LXP is a two-pack, solvent free, flexible polyurethane coating applied in a thin layer.

Typically applied in light duty processing, manufacturing and warehousing areas, the seamless system provides a chemical and abrasion resistant solution.



Flexible coating



Excellent chemical resistance



Solvent free and low odour



Tailored anti-slip profile





SLIP RESISTANCE				
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40			
REACTION TO FIRE				
EN 13501-1	B _{FL} - s1			
IMPACT RESISTANCE				
EN ISO 6272	15 Nm			
TEMPERATURE RESISTANCE				
Intermittent Spills: Up to 60°C (SL) / 70°C (MF) Sustained Heat: -20°C to 50°C (SL) / 60°C (MF)				
BOND STRENGTH				
EN 1542	> 2.5 N/mm²			
WEAR RESISTANCE				
EN 13892-8	Abrasion quantity < 1 cm²			
COMPRESSIVE STRENGTH				
EN 13892-2	>50 N/mm² (SL) 55 N/mm² (MF)			

Flowfresh SL/MF (2, 4-6 mm)

Flowfresh SL and MF are medium duty chemically resistant, antimicrobial treated polyurethane resin finishes.

The non-tainting, non-dusting surface provides an easy-to-clean surface with impressive durability under traffic and heavy plant machinery.



Contains Polygiene® for superior hygiene



Easy to clean and sterilise



Resistant to a range of chemicals



Durable and abrasion resistant



Smooth, matte, coloured finish



Standard Flowshield SL Colours

Light Grey



Beige 326

Goosewing Grey 222



Mid Grey





Tile Red

637

Traffic Blue

For a full colour chart and samples, contact your local

Flowshield SL (2 mm)

Flowshield SL is a self smoothing resin finish for dry process areas subject to medium to heavy traffic.

The seamless finish provides a durable surface well suited to use in areas subject to foot, trolley and pallet truck and rubber wheeled traffic.



Seamless, joint-free application



Hard wearing finish



Antistatic grade available



Easy to clean and maintain



SKYDROL grade available

Technical Profile

SLIP RESISTANCE				
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40			
REACTION TO FIRE				
EN 13501-1	B _{FL} - s1			
IMPACT RESISTANCE				
EN ISO 6272	15 Nm			
BOND STRENGTH				
EN 13892-8	> 2.5 N/mm²			
WEAR RESISTANCE				
EN 13892-5	Abrasion quantity < 0.5cm ²			
COMPRESSIVE STRENGTH				
EN 13892-2	55 N/mm²			
SURFACE HARDNESS				
EN 13892-6	>400 N/mm²			

Dry >40
B _{FL} - s1
13 Nm (LXP) 11 Nm (LXP HD)
60% (LXP) 30% (LXP HD)
Weight loss <100mg (LXP)
Abrasion quantity < 1 cm² (LXP HD)
>15 N/mm²

Flowshield LXP/LXP HD

(1.5 - 3 mm)

Solvent free, flexible polyurethane toppings typically applied in manufacturing, warehousing and packaging environments.

Flowshield LXP and its heavy duty counterpart deliver superior resistance to traffic and chemicals.



Resistant to chemicals, sugars and acids



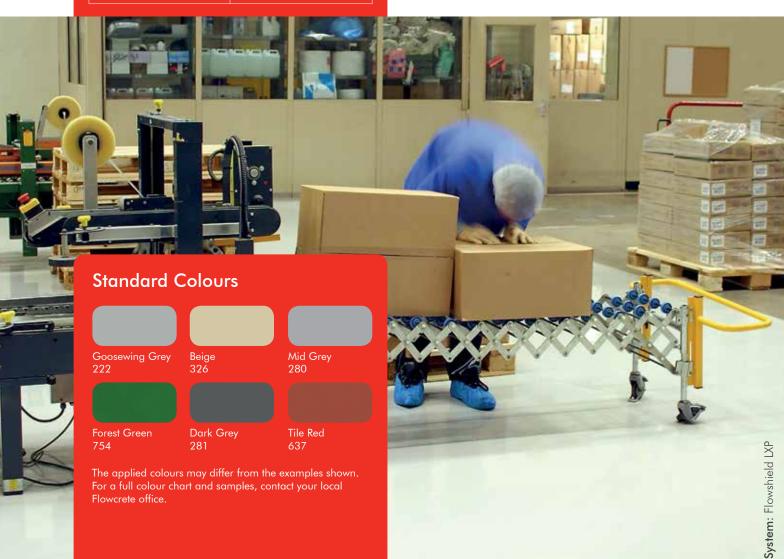
Easy-to-clean for low maintenance



Flexible application on various substrates



Optional anti-slip profile available



Standard Industrial Colours









Grey 704 Green 602







Cream 103

System: Peran STB Classic

Yellow 104

The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.



Technical Profile

SLIP RESISTANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	C _{FL} - s1	
BOND STRENGTH		
EN 13892-8	> 1.5 N/mm²*	
COMPRESSIVE STRENGTH		
EN 6319	>40 N/mm²	
FLEXURAL STRENGTH		
EN 6319	15 N/mm²	
TENSILE STRENGTH		
EN 6319	10 N/mm²	
WATER PERMEABILITY		
Karsten Test	Nil (Impermeable)	

Peran STB (2-5 mm)

Comprising colour stable quartz beads in a clear resin binder, Peran STB delivers an attractive, slip resistant and durable floor finish.

The hard wearing topping is typically applied in wet and dry processing areas where the floor is subject to heavy traffic and chimical spillage.



Attractive, decorative finish



Impressive durability



Scratch, impact and chemical resistance



Superior slip resistance



SLIP RESISTANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	B _{FL} - s1	
IMPACT RESISTANCE		
EN ISO 6272	10 Nm	
BOND STRENGTH		
EN 1542	> 2.5 N/mm²	
WEAR RESISTANCE		
EN 13892-5	Max wear depth <50µm	
COMPRESSIVE STRENGTH		
EN 13892-2	60 N/mm²	
FLEXURAL STRENGTH		
EN 13892-2	20 N/mm²	
TEMPERATURE RESISTANCE		
Tolerant of sustained temperatures up to 70°C		

Flowfast Quartz (4 mm)

Flowfast Quartz is a methyl methacrylate (MMA), hard wearing, decorative resin floor topping.

Ideally suited to dry and wet process areas subject to heavy traffic, the fast-cure system is designed to enable fast track applications, with full system cure times of as little as two hours.



Rapid installation and cure times



Decorative colour stable quartz finish



Impressive resistance to heavy traffic



In-built anti-slip profile

SLIP RESISTANCE

BS 7976-2 (typical values for 4-S rubber slider)

Dry >40

REACTION TO FIRE

EN 13501-1

B₋. - s1

IMPACT RESISTANCE

EN ISO 6272

20 Nm (HF), 21 Nm (RT)

TEMPERATURE RESISTANCE

Intermittent Spills: Up to 120°C Sustained Heat: -40°C to 105°C

BOND STRENGTH

EN 13892-8

> 2.5 N/mm²

WEAR RESISTANCE

EN 13892-5

Abrasion quantity < 1 cm²

COMPRESSIVE STRENGTH

EN 13892-2

>50 N/mm²

Flowfresh HF/RT (6-9 mm)

Hard wearing, low odour, seamless cementitious floor screed with an antimicrobial additive for hygiene sensitive industries.

Flowfresh HF and RT feature a steam-cleanable, finely textured anti-slip profile to ensure safety underfoot, even in wet processing environments.



Contains Polygiene® for superior hygiene



Durable to withstand very heavy traffic



Good alternative to acid resistant tiles



Superior chemical resistance



Mondéco Earth (7 mm)

A hygienic, epoxy resin terrazzo comprising granite and flint aggregates for superior strength.

Mondéco Earth has been developed to provide a seamless alternative to terrazzo tiles, with a highly chemical resistant finish and impressive durability underfoot.



Extremely durable



Seamless, hygienic finish



Highly chemical resistant



Taint-free to sensitive foodstuffs

Technical Profile

SLIP RESISTANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	B _{FL} - s1	
IMPACT RESISTANCE		
EN ISO 6272	16 Nm	
EN BS 8204-1	Cat A (<0.5mm)	
TEMPERATURE RESISTANCE		
Tolerant of sustained temperatures up to 60°C		
BOND STRENGTH		
EN 13892-8w	> 2.0 N/mm²	
WEAR RESISTANCE		
EN 13892-4	EN 13892-4 Max wear depth <50μm	
BS 8204	BS 8204 Performance Class: Special	

Technical Profile

SLIP RESISTANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	B _{FL} - s1	
IMPACT RESISTANCE		
EN ISO 6272	20 Nm	
TEMPERATURE RESISTANCE (AT 9MM)		
Intermittent Spills: Up to 120°C Sustained Heat: -40°C to 105°C		
BOND STRENGTH		
EN 13892-8 > 2.0 N/mm ²		
WEAR RESISTANCE		
EN 13892-4 Max wear depth <50μm		
COMPRESSIVE STRENGTH		
EN 13892-2 >55 N/mm ²		

Mondéco TZ (7 mm)



Mondéco TZ is a highly temperature resistant polyurethane resin terrazzo with an antimicrobial treatment.

The durable floor covering provides excellent thermal shock resistance to allow for steam cleaning, while offering an abrasion, impact and chemical resistant finish.



Contains Polygiene® for superior hygiene



Impressive chemical & impact resistance



Steam cleanable



Excellent thermal shock resistance







Flowcrete

World leader in seamless resin flooring solutions and other specialist coatings.

Africa

South Africa	+27 31 701 0017	southafrica@flowcrete.com

Asia Pacific (APAC)

Australia	+61 7 3205 7115	australia@flowcrete.com
Bangladesh	+603 6277 9575	bangladesh@flowcrete.com
Hong Kong	+852 2795 0478	hongkong@flowcrete.com
Indonesia	+62 21 252 3201	indonesia@flowcrete.com
Korea	+60 3 6277 9575	korea@flowcrete.com
Malaysia	+60 3 6277 9575	asia@flowcrete.com
New Zealand	+64 7 541 1221	newzealand@flowcrete.com
Pakistan	+60 3 6277 9575	pakistan@flowcrete.com
Philippines	+63 2 834 6506	philippines@flowcrete.com
Singapore	+65 6848 7166	singapore@flowcrete.com
Taiwan	+60 3 6277 9575	taiwan@flowcrete.com
Thailand	+66 2539 3424	thailand@flowcrete.com
Vietnam	+84 28 6287 0846	vietnam@flowcrete.com

Europe & Middle East (EME)

Bulgaria	+359 898 61 58 31	bulgaria@flowcrete.com
Denmark	+46 435 40 01 10	denmark@flowcrete.com
France	+33 1 60 61 74 42	france@flowcrete.com
Italy	+39 339 4853258	italy@flowcrete.com
Norway	+47 6486 0830	norway@flowcrete.com
Poland	+48 22 879 8907	poland@flowcrete.com
Romania	+40 766 596 991	romania@flowcrete.com
Russia	+7 916 931 3513	russia@flowcrete.com
Spain	+34 937 07 0872	spain@flowcrete.com
Sweden	+46 435 40 01 10	sweden@flowcrete.com
Turkey	+90 212 2946570	turkey@flowcrete.com
UAE	+971 4 347 0460	uae@flowcrete.com
UK	+44 (0) 1270 753 000	uk@flowcrete.com
India		

India	+91 44 40176600	india@flowcrete.com

North America

0 1		
Canada	+1 877-210-2444	canada@flowcrete.com
Mexico	+55 44 40 94 00	mexico@flowcrete.com
USA	+1 513-943-4225	americas@flowcrete.com

^{*}Whilst every care has been taken to ensure that the information included in this document was accurate at the time of printing, Flowcrete reserves the right to change product specifications at any time without prior notice. The photographs and colours reproduced in this publication are within the constraints of the printing process and are not to be used for matching purposes. All photographs are used for approximate representation only and may not show the actual products on offer. E&OE.